Associate of Applied Science (AAS) Degree

Program Information

The CNC Design & Manufacturing Technology associate of Applied Science (AAS) is a 69-credit degree program which includes technical and general education components to provide the skills for trade entry plus the possibility to pursue a Bachelor of Arts (BA) degree with cooperating colleges and universities.

The CNC Manufacturing Technology degree program prepares people to write and edit CNC programs, perform complex setups, basic troubleshooting of machine problems, cycle time reduction practices, fixture design and building, recognize areas for process improvements and operate the following equipment: manual lathes, drills, mills, grinders, CNC programming, CNC mills, CNC lathes, coordinate measuring machine, CAD/CAM and 4&5 axis CNC mills.

Graduates are also skilled in the areas of basic troubleshooting of machine problems, cycle time reduction practices, fixture design and building, blueprint reading, GD&T, statistical process control, lean manufacturing, math, inspection and the correct sequence of operation required. Graduates may also be skilled in the areas of tool and cutter, CNC wire EDM and CNC sinker EDM, and CNC parametric programming depending on elective taken.

Program Learning Outcomes

- 1. The student will demonstrate machine skills and practices consistent with the manufacturing industry.
- 2. Exhibit safety principles and practices in a manufacturing environment.
- 3. Communicate effective use of machine shop theory and process terminology.
- Work efficiently as a member in a machine shop environment to manage time and meet project deadlines.
- 5. Work effectively as a member of a team while accepting constructive criticism.

Industry and Career Outlook

The machinist is a skilled metal worker who produces metal parts by using machine tools and hand tools. Training and experience enable the machinist to plan and carry through all the operations needed to turn out a finished machine product and to switch readily from one kind of product to another. The machinist's background and knowledge enables him/her to turn a block of metal into an intricate, precise part.

All options are an art as well as a skill, and are considered to be demanding occupations. There is a great variety in the construction of dies and molds, depending on the design of a part, the type of materials used, the ingenuity of the designer, and the knowledge and skill of the die and mold maker, who must machine intricate components of various tooling to tolerances expressed in fractions of one-thousandths of an inch.

Employees in this position are expected to write and edit CNC programs, perform complex setups, basic troubleshooting of machine problems, cycle time reduction practices, fixture design and building

Technical Credits......54 MnTC General Education Credits.....15 Total Credits......69

and recognize areas for process improvements on manual lathes, drills, mills, grinders, CNC mills, CNC lathes, CNC wire EDM and CNC sinker EDM, coordinate measuring machine, and CAD/CAM. Employees are also expected to invoke lean manufacturing process and practices.

Wage information is available from the <u>Minnesota Department of</u> <u>Employment and Economic Development</u>

Program Start Dates

Fall Semester	August
Spring Semester	January

Course Prerequisites

Courses in this program may require a prerequisite, please see <u>course</u> <u>descriptions</u> for more details.

MnTC General Education Requirements

This program requires completion of the following fifteen credits of general education from at least three goal areas of the Minnesota Transfer Curriculum (MnTC). Refer to the <u>MnTC course list</u> for elective courses:

ENGL 1107	Composition I (Goal	1&2)4	-
MATH 1650	College Trigonometry	r (Goal 4)3	
MnTC Electi	ves		,

Program Sequence

First Semester	16
□ MACH 1101 Milling	4
□ MACH 1106 Lathe	3
□ MACH 1121 Metrology	2
□ MACH 1132 Blueprint Reading	3
□ MACH 1140 CAD I	1
□ MATH 1650 College Trigonometry	3
Second Semester	
□ MACH 1200 Advanced Machining	3
□ MACH 1220 Grinding	2
MACH 1231 Blueprint Design/ CAD II	1
□ MACH 1240 Geometric Dimensioning & Tolerancing	3
□ MACH 1251 CNC Machining	3
□ MACH 1261 CNC Programming I	3
□ MACH 1275 Quality Standards	1
□ MnTC Elective	2
Third Semester	
□ MACH 2310 CNC Milling	3
□ MACH 2320 CNC Turning	3
□ MACH 2331 CAM	1
□ MACH 2340 CNC Programming II	2
□ MACH 2351 Mold/Die Making Theory	3
□ MACH 2360 Fixture and Tooling	4



2023-2024 CNC Design & Manufacturing Technology

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Fourth Semester		
□ ENGL 1107 Composition I	4	
□ MACH 2451 CNC Design and Manufacture		
□ MACH 2462 Multi-Axis Milling		
□ MACH 2472 Multi-Axis Turning		
□ MnTC Electives	6	

Graduation Requirements

Students must earn a cumulative 2.0 GPA or higher to be eligible for graduation from this program.

Faculty Contact

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For information on how to apply, to schedule a tour, or for service during summer hours, contact Enrollment Services at 763-576-7710 or EnrollmentServices@anokatech.edu

Also see: Advanced CNC Machine Technology diploma and Machine Technology 1, 2, and 3 certificates

